PROJEKTE laufen selten wie geplant ab. Verzögerungen und Budgetüberschreitungen sind die Regel und nicht die Ausnahme; hinzukommt, dass der erwartete Wert oft nicht erreicht wird. Bauprojekte sind seit langem für ihre ungenügende Zielerreichung bekannt, aber heutzutage schneiden IT-Projekte noch schlechter ab.

DIE WELT verfügt über eine umfangreiche Literatur zum Projektmanagement, Systeme für seine Steuerung und über Berater, die bereitwillig helfen, aber es scheint, dass alles das ohne Wirkung auf die eigentlichen Ergebnisse des Projektes bleibt.

#### Aber warum?

SUCHE DAS KNOW-WHY und das Know-how wird von alleine kommen, sagt der Autor und ist dabei von Shigeo Shingo inspiriert, und er tut genau das. In diesem Buch legt er sein Verständnis für die Natur des Projektes dar und bietet eine neue Herangehensweise für dessen Management auf der Basis seiner Value-Flow-Operations Theorie, in einer leicht lesbaren und verständlichen – und oft unterhaltsamen- Form.

DAS BUCH IST EINE PIONIERARBEIT, in der der Autor seine eigene professionelle Projekterfahrung von mehr als fünfzig Jahren mit Inspirationen aus den verschiedensten Feldern wie Hydraulik, Theorie der komplexen Systeme und Chaos, sowie Sozialwissenschaften und Kriegswesen kombiniert und auch mit der Forschung in Lean Construction verknüpft.

IM GRUNDE HABEN WIR die wahre Natur des Projektes NICHT VERSTANDEN, ist seine provokative Hypothese, und deswegen gerät es so oft außer Kontrolle. Es ist die fundamentale Annahme, dass Alles geplant werden kann und die Pläne umgesetzt werden können, die wir aufgeben müssen. Pläne werden niemals ganz erfüllt, nicht weil das Planen schlecht war, sondern weil Pläne in der Realität niemals erfüllt werden können, ist seine provokative Aussage, bevor er eine Lean Herangehensweise für das Projektmanagement vorschlägt, eine Herangehensweise, die funktioniert! Das Widerspenstige Projekt

H

VEN BERTELSE

### SVEN BERTELSEN

### DAS WIDER-Spenstige Projekt

Ein neues Verständnis seiner Natur und Leitung

SVEN BERTELSEN apa

# Integrated Lean Project Delivery

Glenn Ballard University of California, Berkeley

### **Trading Ponies for Horses**

### Why was IPD formed?

- \* To overcome the obstacle to innovation: 'Who pays? Who gains?' How does IPD operate?
- \* All team members are equally responsible for delivering the project
- \* Shared risk and reward

### **Benefits of IPD**

- \* Better plans and execution \* More flexible to changes
- \* Purchasing by partner with best price \* Shared costs
- \* Better safety from single superintendent \* Trading ponies for horses

### What Underlies A Relational Contract?

- Relations of significant duration
- Objects of "value" are not all easily measurable
- Many individuals, collective poles of interest
- Future cooperation anticipated
- Benefits and burdens shared
- Trouble is expected
- Relations will vary as unforeseeable future unfolds

Ian Macneil - Head of Law School at Northwestern University until his retirement **'Owners need to decide early in a** project if they are buying a product or engaging the services of a team of professionals to help them solve a problem.' **(Construction Industry Institute Research** Team 12-2: Organizing for Project Success, 1991)

# Two Types of IPD

**1.** Client IPD: Client signs multiparty agreement with key members of the project team 2. Design-Build IPD: Client signs agreement with Design-Builder, who signs multi-party agreement with key members of their project team

# **IPD Timeline**

There are three major strands in the development of what is now called IPD:

- 1. BP's Project Andrew spawned Australia's Project Alliancing
- 2. UK push for partnering led to the NECC and PPC2000
- 3. Owen Matthews' IPD in 1999 in the U.S., based on a Design-Construct model, led to the Lean Construction Institute's 2004 International Symposium on Relational Contracting, which spawned Sutter Health's Integrated Form of Agreement in 2005. Within 3 years, two other IPD contracts were developed, by Consensus Docs and the American Institute of Architects.

### from Traditional

#### A. Planners plan/Doers do

- B. Zero sum game-some must lose for others to gain
- C. Competition is between individual companies
- D. Better looking at it than for it
- E. Innovation is stifled by the problem: Who pays?/Who gains?
- F. Control is reactive to negative differences between DID & SHOULD
- **G.** Problems are sins and sins are punished

# Lean

10

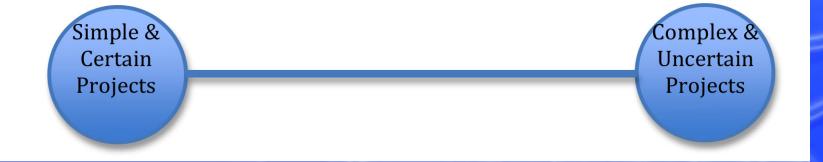
#### A. Doers plan

- B. Everyone wins—by reducing waste & increasing value
- C. Competition is between supply chains
- D. Produce/deliver goods and services on request
- E. Innovation is promotedmoney and resources move where most needed
  - Control is steering toward targets-doing what's needed to achieve objectives
- G. Problems are opportunities for learning

# How IPD is Supposed to Work

Reducing financial risk of service providers and linking their profit to project outcomes, persuades those companies to allow their people to collaborate.

Individuals are selected for their willingness to collaborate, led through training and supervision to be collaborative, and removed if unable or unwilling. Complex and uncertain projects perform better when designed and managed in accordance with alignment of interests, organizational integration, and management by means (lean) methods. (*Starting from Scratch: A New Project Delivery Paradigm*, Research Report 271-11, Construction Industry Institute, University of Texas at Austin)



### **The Lean Construction Institute Triangle**

### Integrated Organization

Apply all relevant criteria simultaneously to the evaluation and selection from product and process design alternatives.

### **Aligned Commercial** Interests

Make money able to move across organizational and contractual boundaries in search of the best projectlevel investments.

### Lean Management Methods

**Operating System** 

Technology

Comm

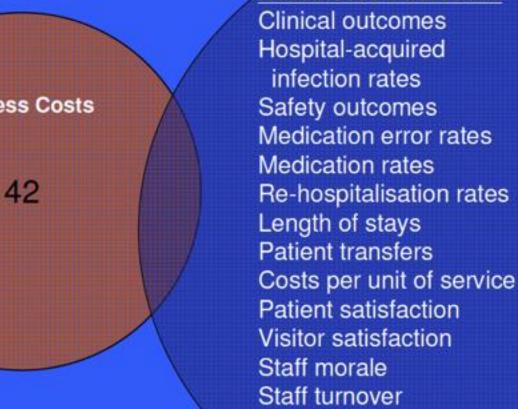
Target Value Delivery

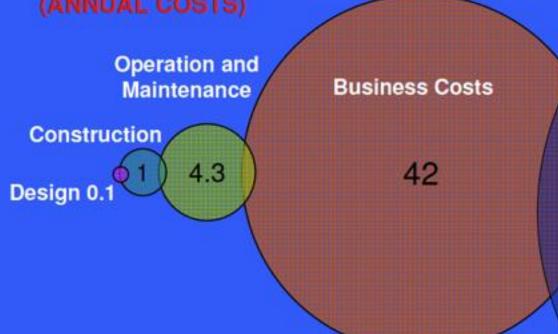
Value Stream Mapping Last Planner System Built in Quality

Oreshizerion

# **Target Value Delivery**

# What HEALTHCARE customers really need Healthcare outcomes



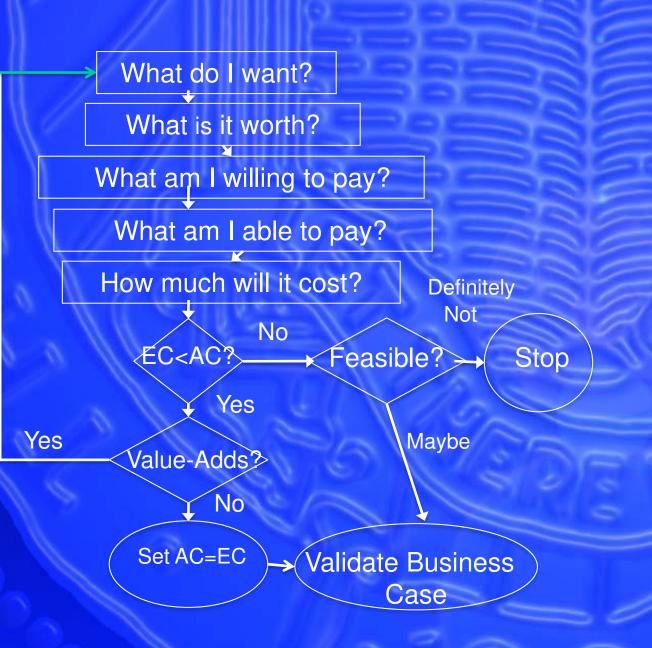


### **Target Value Delivery Process**

**Develop project business plan** Validate the project business plan Set targets for what's wanted and conditions of satisfaction **Steer design to targets Steer construction to targets** 

Allowable Cost (AC): what I am willing and able to pay.

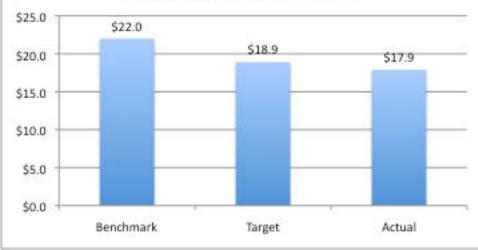
Expected Cost (EC): what it would cost based on the market.



### **Sutter Fairfield Medical Office Building**

#### **Project Costs in millions**

THE R. L.



Cost at completion was 5.2% below target and 18.6% below market

©2009 The Boldt Companies

### Validation Study

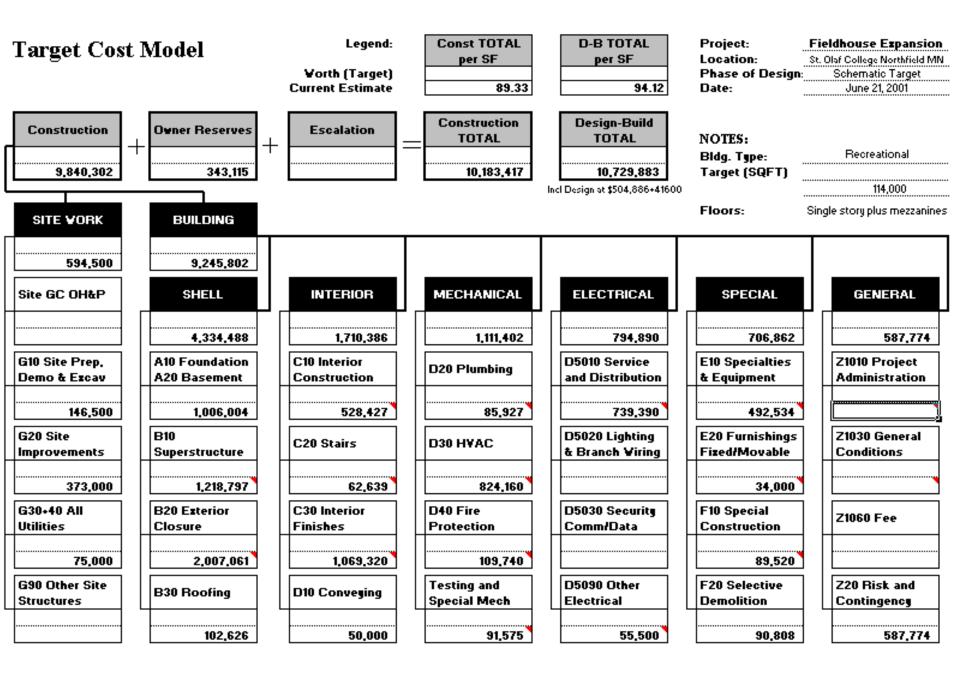
### Basis of Design, Budget and Schedule.

### The Starting Point for Designing to Targets

California Pacific Medical Center California Pacific Medical Center Catedral Hill Hospital Integrated Project Delivery Team Vali Validator.Report Team (continued) The Marobese Company Lonie Andrew These Company Lonie Andrew Cachtery Neson Jan Disk Bon Pasanore Nim Lum Degenkols Engineers Marchall Asso Gentrey Neson Jan Disk Bon Pasanore Nim Lum Degenkols Engineers Marchall Asso Jay Love Antonie Defin Mat Bridar The Scherbing Thomas Ho	ns by enderse by colates im ger Group er July 16, 20 er unt	Operating Room - G Operating Room - G Cardisc Cahi Lao - (Interventional) Angiography - (Inter Cystoscopy Patient Holding Frep Recovery Interaive Care/Coro Emergency Walting Emergency Treating	VEX.011         There values include an abbriect bit Lighting und power for Score-CF         Location: Distributed throughout the Building         Co           Score-CF         Location: Distributed throughout the Building         Co         Co           Score-CF         Location: Distributed throughout the Building         Co           Score-CF         Location: Distributed throughout the Building         Co           Score-CF         Location: Distributed throughout the Building         Co           Score-CF         Receptacide         66(15): SF         0.00 VAGF           In Lab-         Explainent         66(15): SF         3.00 VAGF           In Lab-         Explainent         66(15): SF         1.00 VAGF           In Distributed throughout the Building and power for         6(12): SF VAGF         6(12): SF VAGF           Intra-         Explainent         6(12): SF VAGF         6(12): VAGF           Intra-         Explainent         6(12): SF VAGF         6(12): VAGF           Intra-         Explainent         6(12): VAGF         6(12): VAGF           Intra-         Explainent         6(12): VAGF         6(12): VAGF           Sector         Intra-         Explainent         6(12): VAGF           Intra-         Explainent         1.00: VAGF           <					- Develop a massing concept	13 12 11 10 9 8 7 6 5 5 4 3 2 2	CUP     Phi       Nursing Unit (60 beds)     Med/ Surg (60 beds)       Med/ Surg (60 beds)     Med/ Surg (60 beds)       Med/ Surg (56 beds)     Med/ Surg (56 beds)       Pedia (25)/ PICU-Step Down (16)     A+U       Postpartum (56 beds)     A+U       IDR (24) NICU (36)/ AP-PP (16)     A+U       IDR (24) NICU (36)/ AP-PP (16)     ICU (70 beds)       Invasive Services     Invasive Services       Emergency/ Diagnostics/ Dock/ Cafeteria     Mat Mgmt/ CSSD / Kitchen/ Engineering/ Drop Off       Lab/ Pharmacy, Lobby     Parting
Joe Bazzell Michael Gill Navigant		Negative Pressure A							P2	Parking Parking
Tam Schulhoff Tom Croswell Chuck Silverman Tom Heller		Treatment and Exam R		70F - 75F	•	NO-35			13	
Andrew Mazure	ek	Imaging - CT Scan		70F - 75F	•	NC-40		The second se	P3	t Parking
Vantage Technology Concutting Group Phil Crompton Ghafari		imaging - General Rad	••	70F - 75F	•	NC-40				
Deval Shah Robert Mauck		imaging - MRI Room		70F - 75F	30% - 60%	NC-40				O STACKING DIAGRAM
On-line Concutting Services Samir Emdanal		Janitors Closet		70F - 80F	•	•				✓ 1° • 40-0°
Sandy Ziruinik Rolf Jensen A	an a	Sub-sterile Room		70F - 75F	•	NC-40		Integrated Project Delivery Team		The graphic information shown on this sheet is MOT a design of a building. It memby depicts a process which test fits and validates
Syska & Hennessey Theresa DeGu		July 16, 2007						and Barran Contraction Contraction		gross programmatic and budgetary criteria. The building is expected to change and will be developed further in the design phase.
John Moran III Testia Faultine John Kapis Kerwin Lee Ron Mahiman	sr.	July 16, 2007 Mechanical Systems Page 3 of 38						July 16, 2007	2	SmithGroup

ysterns urces ption, els for

Stacking Diagram



#### Sutter Medical Center Castro Valley

Target Value Design

Tuesday, January 11, 11

#### Construction Budget Summary

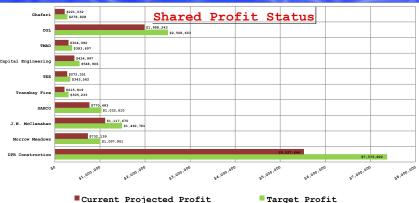
Preliminary Change Order Total Projected EM	P: \$228,197,957 s: \$4,923,778	
Total Projected EM	2: \$233,121,735	
Total Projected Actual Cost Total Assessed Cost of Risk (incl. in above		t Lot, contingenties, t
Total Target Profi Current Projected Profi		

#### \$3,753,005



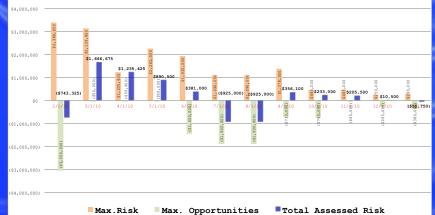
Projected IFOA Profit Pool





Current Projected Profit

**RISK & OPPORTUNITY TRACKER** 



### LIPS2015 Barcelona Lean in Public Sector Construction Conference

Case study of an alliance railway renovation project Lielahti – Kokemäki (Liekki)

**Pekka Petäjäniemi** Finnish Transport Agency



### It all started in LIPS 2009 in Karlsruhe, Germany





 LIPS 2009-Jim Ross
 introduced Project Alliancing
 ➢ EU-legislation is a challenge in the public sector

LIPS in Washington DC 2010
 > We can challenge the EU legislation

First Alliance pilot started 2011

### procurement laws

problems with

### Lielahti–Kokemäki rail renovation project

Length of railway renovation project 89,6 km

Project original budget 91 M€ (incl. owner's material 20–30 M€)

#### **Goal for the renovation:**

Improve safety for railway section and reduce maintenance costs by renewing and repairing constructions (railway sleepers, rails, ballast, culverts, bridges, drainage, build new and tear down old platforms)

Reinforce surface and bench structures of the railway track so that it is possible to operate on 250 kN in 80-100 km/h.

**Äetsä** 

Latomaa

Besides the renovation there are improvement needs, such as: Changes in benchwidth Removal of railway grade

**First Public sector Alliance Pilot in Europe** 

# **FinnTran's Strategic Targets for Alliancing**

- To <u>improve productivity</u> of the entire industry
- To <u>change the culture</u> into a more open and trusting way of working
- To improve the <u>customer</u> <u>satisfaction</u> for end products

   faster, better quality and cheaper
- To develop innovativeness and knowledge



### Usability of track during construction

In three Years delivery period about 27 000 trains passed the site, because of construction only 42 trains have been delayed or cancelled

**Accuracy of traffic during constuction:** 



Coordination between construction site and rail traffic has been excellent !

### **Effective Delivery**

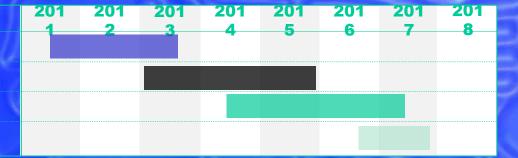
**Project manage and effective schedule planning with Lean tools** 

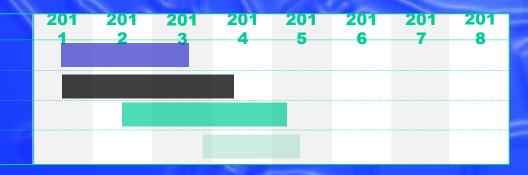
#### **Traditional project delivery**

Total Schedule of Project Administrative Plans Final Design Project Delivery Initialization

#### Alliance model

Total Schedule of Project Administrative Plans Final Design Poject Delivery Initializatio n







**Project Delivery has been reduced about 2 years** 

### **Outcomes of the commercial model**

12%/25,6%

Actual outturn cost prediction at the end of the construction period: 80,0 M€



Forecast: Gain +7,0 M€

Goals are achieved and the success of the project can be well demonstrated

Project has been expanded combined constructions with municipalities

"Value for Money" Fee for project specific costs Risks

Owner's costs

Direct project costs for non-owner participant Owner has increased the project scope with 4,2 M€ gained during the alliance

Project costs 71,5 M€

# Site of the Year 2012 in

### Kunniakirja Vuoden työmaa 2012

Lielahti-Kokemäki-allianssihanke

Helsinki 4. joulukuuta 2012

Rakennuslehti

**Exceptional collaboration between owner and service providers** 



### Pörssissä juhlittiin Vuoden Työmaata

Finland!





# **Integrated Project Deliveries in Finland**

Project Alliances in Finland* (date 22.10.2014)				2010		10	2011		1	2012		12	2013		13	ľ	2014		T	20	)15		
	Client/Owner Project		M€	Q1	Q2	Q3	Q4 (	Q1C	220	3 Q4	Q1	Q2	23 0	4 Q1	Q2	Q3 Q4	4 Q	1Q2	Q3 (	24 Q.	1 Q 2	Q3	Q4
	Finnish Transport Agency (FTA)	Lielahti-Kokemäki Railroad Renovation	100																				
	University of H <mark>elsinki</mark>	Vuolukiventie Residential Housing Renovation	18																				
	City of Tampere & FTA	Tampereen Rantatunneli tunnel	180																				
	Finnavia	Helsinki Airport Paving*	20																				
	Senate Properties	National Institute for Health and Welfare Head Office*	18																				
	Järvenpää City	Järvenpää City Hospital	50																				
	University of Helsinki	Franzenia Renovation from school to day care centre*	6																				
	City of Lahti	Lahti Transport Terminal	19																				
	Senate Properties	Joensuun Justice and Police Station	30								Â												
	City of Helsinki	Pakila Maintenance	6																				
11	Senate Properties	Nuclear Safety Building for National Research Centre	30																				
12	Fira Ltd	Retkeilijänkatu Rental Residential Housing	10																			~	2
13	Seafarer's Pension Fund	Gunillankallio Rental Residential Housing	10																				
14	KOy Jyrkkälänpolku**	Jyrkkälä Suburban Renovation	20																				
15	Turun Seudun Energiatuotanto Ltd	Naantali Powerplant alliance contract	45			Stra	ateg	gic p	has	se			-	_									
16	University of Helsinki	Administration Building Renovation	18			Pro	cur	eme	ent	pha	se												
17	Kainuu Central Hospital	Kainuu Central Hospital				De	velo	opm	ent	pha	ase												
18	FTA	Highway 6 Taaveti-Lappenranta renovation				Imp	oler	nen	tati	on p	bhas	е											
19	Municipality of Kempele?	Kempele Medical Center				Mai	inte	enar	nce	pha	se												
20	Senate Properties	Kotka Police Hedquarters	20														-						
21	City of Oulu	Hiukkavaara Community Center	24														-						
22	City of Tampere	Tampere Tramway / Infra														1							-

\* All of the projects are not pure alliances, but rather aim at implementing its principles and using lean practices within modified contractual settings

# How IPD can go wrong

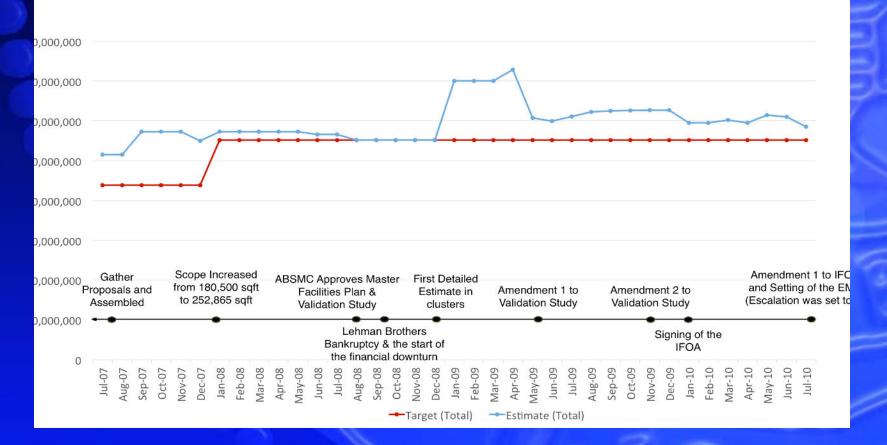
# **IPD Building Blocks**

- Making the right deal
- Selecting the right companies and individuals
- Building the team and culture
- Steering to targets

# Commercial Incentives are not Aligned

- 15 possible ways to get this wrong are listed in "An analysis of potential misalignments in commercial incentives" (iglc.net).
- Here's #6: Excluding key players from the risk pool.
- The company responsible for fabrication and installation of the very complex curtain wall was excluded from the risk pool, struggled and failed to perform, yet was difficult to engage. They eventually went bankrupt and risk pool companies made no profit.
- When faced with similar challenges, other projects were able to attack the problem early and collectively develop solutions.

# Target cost not aligned with target scope



"How to make shared risk & reward sustainable", www.iglc.net

# What to keep in mind when considering IPD

# Is the client able & willing to play their part?

- A. Will you pursue the lean ideal, follow lean principles & use lean methods & tools?
- B. Will you share your project objectives and allowable cost?
- C. Will you strive to assure the profitability of designers and constructors?
- D. Will you commit a person with decision making authority to work day-to-day on the project?

# Are designers and constructors willing and able to play their parts?

- A. At first, no design or construction firms may have experience with IPD, so the key question in selection is: Are you willing to develop your lean capabilities on this project?
- B. Are you willing to put your profit at risk and to open your books for reimbursement of cost of work?
- C. Are designers willing to include constructors in the design phase of the project?
- **D.** Are constructors willing to learn how to contribute in the design phase of the project?

I look forward to hearing your comments and questions